

SAJ

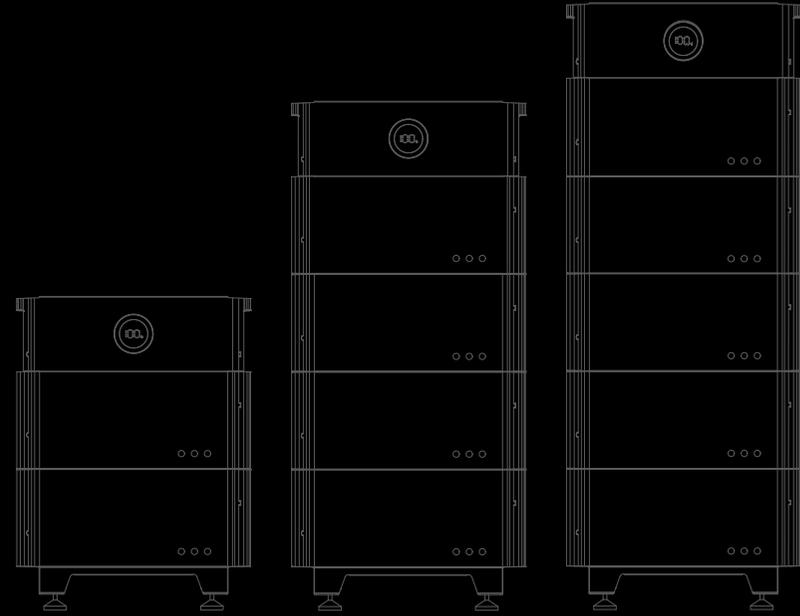


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B2 Series

HIGH VOLTAGE BATTERY

USER MANUAL

B2-5.0-25.0-HV1

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1.

SAFETY PRECAUTIONS

1.1 Scope of Application



This User Manual describes instructions and detailed procedures for installing, operating, maintaining,

and troubleshooting of the following SAJ products:

B2-5.0-HV1; B2-10.0-HV1; B2-15.0-HV1; B2-20.0-HV1; B2-25.0-HV1;

1.2 Safety Instructions

 **DANGER**

· DANGER indicates a hazardous situation which, if not avoided, will result in death or serious injury.

 **WARNING**

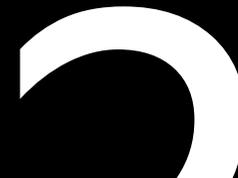
· WARNING indicates a hazardous situation which, if not avoided, can result in death or serious injury or moderate injury.

 **CAUTION**

· CAUTION indicates a hazardous condition which, if not avoided, can result in minor or moderate injury.

 **NOTICE**

· NOTICE indicates a situation that can result in potential damage, if not avoided.



PREPARATION

2.1 Safety Instructions

For safety, be sure to read all the safety instructions carefully prior to any works, and please observe the



appropriate rules and regulations of the country or region where you installed B2 battery.

DANGER

- Please keep the power off prior to any operations
- Do not use the battery or the battery control unit if it is defective, broken or damaged.
- Do not expose the battery to temperatures in excess of 50°C.
- Do not subject the battery to any strong force.
- Do not place the battery near a heat source, such as direct sunlight, a fireplace.
- Keep inflammable and explosive dangerous items or flames away from the battery.
- Do not soak the battery in water or expose it to moisture or liquids.
- Do not use the battery in vehicles.
- Do not use the battery in areas where the ammonia content of the air exceeds 20ppm.

WARNING

- Only qualified personnel who has full knowledge of local safety regulations and local standards on battery can install, maintain, retrieve and process this product.
- SAJ electric shall not be liable for any loss or warranty claims arising from any unauthorized change of product which may cause fatal injury to the operator, third party or equipment performance.
- For personal and property safety, do not short-circuit the positive (+) and negative (-) electrode terminals.

CAUTION

- Do not modify or change any components in the battery.
- Risk of damage due to improper modification
- Use professional tools when operating the products.

NOTICE

- During installation of the battery B2 high voltage battery, circuit breaker must be disconnected from the battery pack wiring.
- The battery B2 can only be used as a set with SAJ's H2 high voltage series storage inverter, otherwise it cannot be used normally.

2.2 Explanations of Symbols

| Symbol | Description |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | Dangerous electrical voltage This device is directly connected to public grid, thus all work to the battery shall only be carried out by qualified personnel. |
|  | No open flames Do not place or install near flammable or explosive materials. |
|  | Danger of hot surface The components inside the battery will release a lot of heat during operation. Do not touch metal plate housing during operating. |
|  | Attention Install the product out of reach of children |
|  | An error has occurred Please go to Chapter 7 "Troubleshooting" to remedy the error. |
|  | This device shall NOT be disposed of in residential waste |
|  | This battery module shall NOT be disposed of in residential waste |
|  | CE Mark Equipment with the CE mark fulfills the basic requirements of the Guideline Governing Low-Voltage and Electro-magnetic Compatibility. |
|  | Recyclable |

2.3 Battery Handling

Operate and use the battery properly according to user manual, any attempt to modify battery without the permission from SAJ will void the limit warranty for the battery.

- The battery must be installed at a suitable location with sufficient ventilation
- Do not use the battery if it is defective, damaged or broken.
- Only use the battery with compatible inverter.
- Do not use the battery with other type of battery.
- Make sure the battery is grounded prior to use.
- Do not pull out any cables or open the battery enclosure when the battery is powered on.
- Only use the battery as intended and designed.

2.4 Emergency Situation

Despite of its careful and professional protection design against any hazards, damage of the battery may still possible. If a small amount of battery electrolyte is released due to a serious damage of the outer casing; or if the battery explodes due to not being treated timely after a fire breaks out nearby, and leaks out poisonous gases such as carbon monoxide, carbon dioxide and etc., the following actions are recommended:

- 1) Eye contact: Rinse eyes with a large amount of running water and seek medical advice
- 2) Contact with skin: Wash the contacted area with soap thoroughly and seek medical advice
- 3) Inhalation: If you feel discomfort, dizziness or vomiting, seek medical advice immediately.
- 4) Use a FM-200 or Carbon Dioxide (CO₂) fire extinguishers to extinguish the fire if there is a fire in the area where the battery pack is installed. Wear a gas mask and avoid inhaling toxic gases and harmful substances produced by the fire.
- 5) Use an ABC fire extinguisher, if the fire is not caused by battery and not spread to it yet.



WARNING

If a fire has just occurred, try to disconnect the battery circuit breaker and cut off the power supply first, but only if you can do so without endangering yourself.

If the battery is on fire, do not attempt to extinguish the fire but evacuate the crowd immediately.

Potential danger of damaged battery:

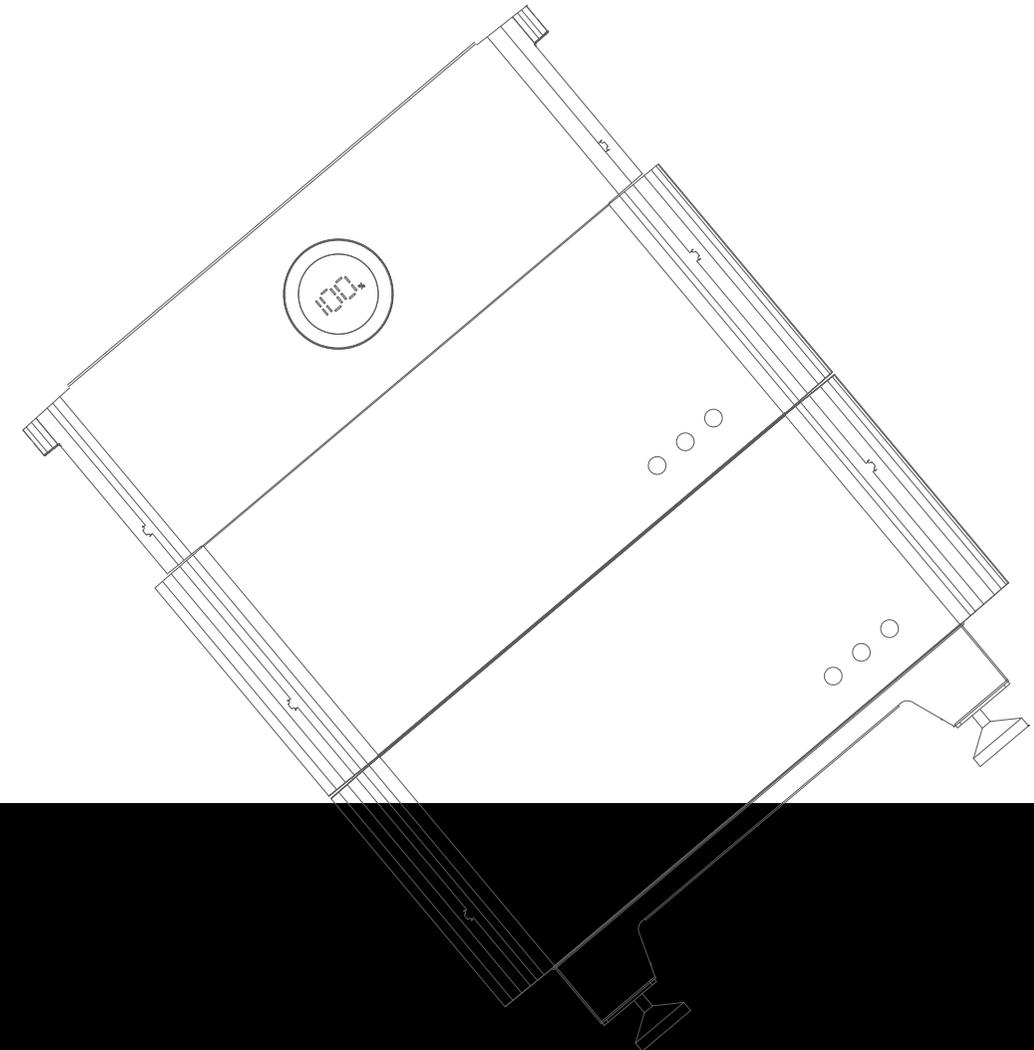
Chemical Hazard: Despite of its careful and professional protection design against any hazard results, rupture of battery may still occur due to mechanical damage, internal pressure etc., and may result in a leakage of battery electrolyte. The electrolyte is corrosive and flammable. When there is fire, the toxic gases produced will cause skin and eyes irritation, and discomfort after inhalation. Therefore:

- 1) Do not open damaged batteries;
- 2) Do not damage the battery again (shock, fall, trample, etc.);
- 3) Keep damaged batteries away from water (except to prevent an energy storage system from catching fire);
- 4) Do not expose the damaged battery to the sun to prevent internal heating of the battery.

Electrical hazard: The reason of fire and explosion accidents in lithium batteries is battery explosion. Here are the main factors of battery explosion:

1) Short circuit of battery. Short circuit will generate high heat inside battery, resulting in partial electrolyte gasification, which will stretch the battery shell. The temperature reaching ignition point of internal material will lead to explosive combustion.

2) Overcharge of battery. Overcharge of battery may precipitate lithium metal. If the shell is broken, it will come into direct contact with the air, resulting in combustion. The electrolyte will be ignited at the same time, resulting in strong flame, rapid expansion of gas and explosion.



The battery B2 is applied to residential photovoltaic storage system. The battery is built internally with a battery management system (BMS), which is used to ensure efficiency of the battery and protect the battery from operating outside its specified limitations. B2 battery is a high voltage battery system. The battery employs modular design for easy installation and wiring.

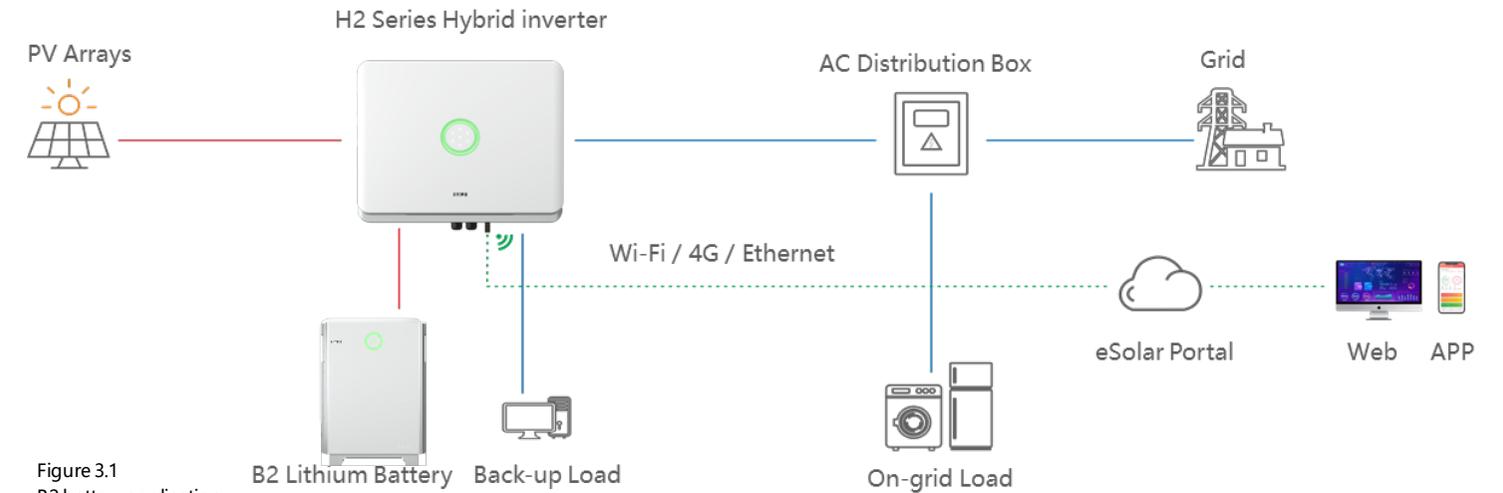


Figure 3.1
B2 battery application

PRODUCT INFORMATION

3.1 Application Scope of Products



3.2 Specification for Product Model

B2 - X.X - HV1

① ② ③

- ① B2 represents for product name.
- ② X.X represents rated energy XkWh of battery, for example, 5.0 means 5.0kWh.
- ③ HV means high voltage.

3.3 Overview of Products

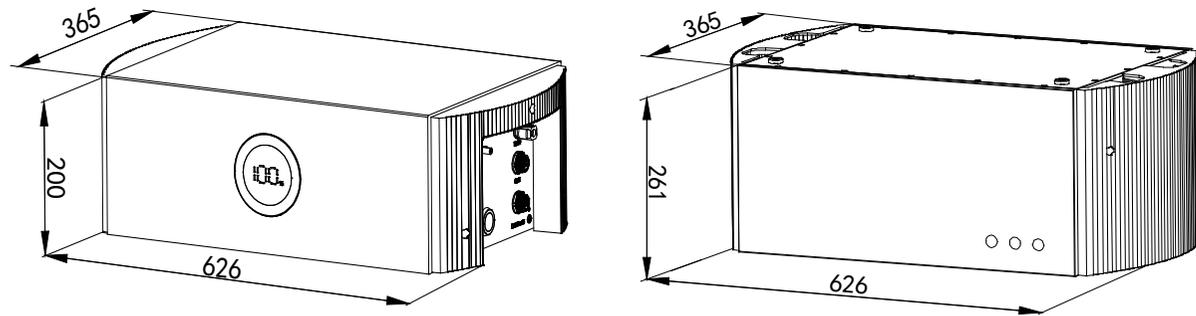


Figure 3.2
Dimensions of battery control unit and battery module

3.4 Battery Terminals Description

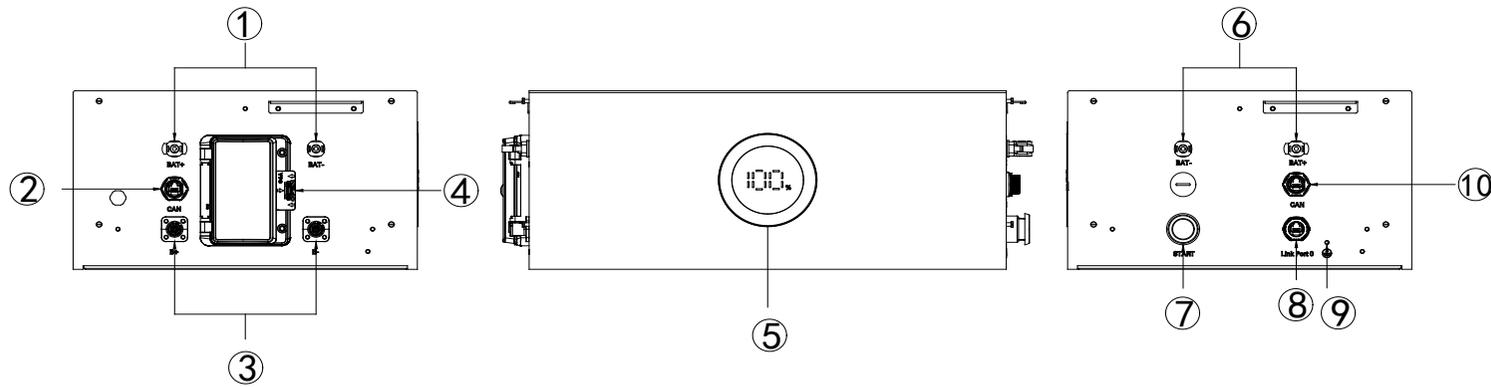


Figure 3.3 Battery control unit interface (left view and right view)

| Position | Name |
|----------|----------------------------------|
| 1 | BAT +/BAT- port (to inverter) |
| 2 | Communication port (to inverter) |
| 3 | B+/B- port (to battery module) |

| | |
|----|----------------------------------------------|
| 4 | Circuit breaker |
| 5 | Display |
| 6 | BAT+- port (for parallel connection) |
| 7 | Main switch |
| 8 | Communication port (to battery module) |
| 9 | Ground |
| 10 | Communication port (for parallel connection) |

Table 3.1 Battery control unit interface

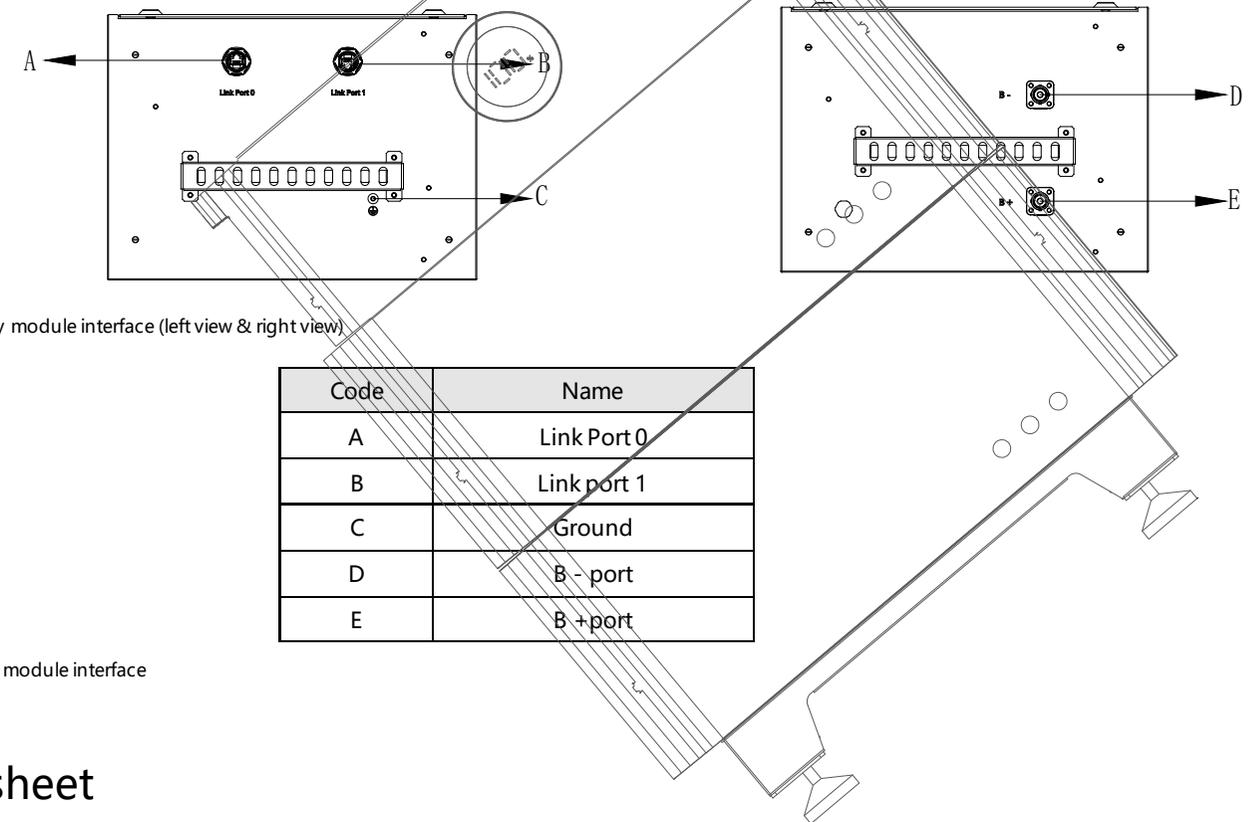


Figure 3.4 Battery module interface (left view & right view)

| Code | Name |
|------|-------------|
| A | Link Port 0 |
| B | Link port 1 |
| C | Ground |
| D | B- port |
| E | B+port |

Table 3.2 Battery module interface

3.5 Datasheet

| Model | B2-5.0-HV1 | B2-10.0-HV1 | B2-15.0-HV1 | B2-20.0-HV1 | B2-25.0-HV1 |
|------------------------------------------------------------------------|--------------------------------------------------------|---------------|---------------|---------------|--------------|
| Battery Module | BU2-5.0-HV1 (1P32S 102.4V50Ah) | | | | |
| No. of Modules | 1 | 2 | 3 | 4 | 5 |
| Rated Energy [kWh] | 5.0 | 10.0 | 15.0 | 20.0 | 25.0 |
| Usable Energy [kWh] | 4.5 | 9.0 | 13.5 | 18.0 | 22.5 |
| Dimension (H*W*D)[mm] | 261*626*365 | 522*626*365 | 783*626*365 | 1044*626*365 | 1305*626*365 |
| Weight [kg] | 50.5 | 101 | 151.5 | 202 | 252.5 |
| Nominal Voltage [V] | 102.4 | 204.8 | 307.2 | 409.6 | 512 |
| Operating Voltage [V] | 89.6 ~ 115.2 | 179.2 ~ 230.4 | 268.8 ~ 345.6 | 358.4 ~ 460.8 | 448 ~ 576.0 |
| Max. Charge Current [A] | 30 | | | | |
| Max. Discharge Current [A] | 30 | | | | |
| Short Time Withstand Current/ Conditional Short-circuit Current [A] | <10000 | | | | |
| Control Module | BC2-HV1 | | | | |
| Dimension (H*W*D)[mm] | 200*626*365 | | | | |
| Weight [kg] | 11 | | | | |
| General Data | | | | | |
| Ingress Protection | IP65 | | | | |
| Mounting | Wall-Mounted / Ground-Mounted | | | | |
| Operating Temperature Range | Charging: 0 ~ 50°C; Discharging: -10 ~ 50°C | | | | |
| Ambient Humidity | 0 ~ 95% non-condensing | | | | |
| Cooling Method | Natural convection | | | | |
| Communication | CAN | | | | |
| Warranty [Year] | 5/10 | | | | |
| Applicable Standard | IEC62619(Cell&Pack)/EN62477-1/EN61000-6-1/2/3/4/UN38.3 | | | | |

INSTRUCTIONS FOR INSTALLATION

4.1 Unpacking and Inspection



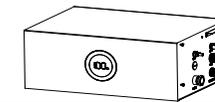
4.1.1 Checking the Package

Although SAJ's batteries have thoroughly tested and checked before delivery, it is uncertain that the battery may suffer damages during transportation. Please check the package for any obvious signs of damage, and if such evidence is present, do not open the package and contact your dealer as soon as possible.

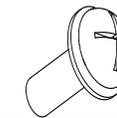
4.1.2 Scope of Delivery

Please contact after sales if there are missing or damaged components.

Battery Control Unit Package



Battery control unit



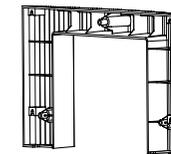
M4*25 screw*6



Documents



Additional grounding cable



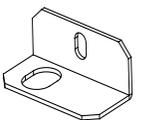
Side cover*2



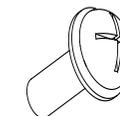
M10*80 screw*2



M6*12 screw*2



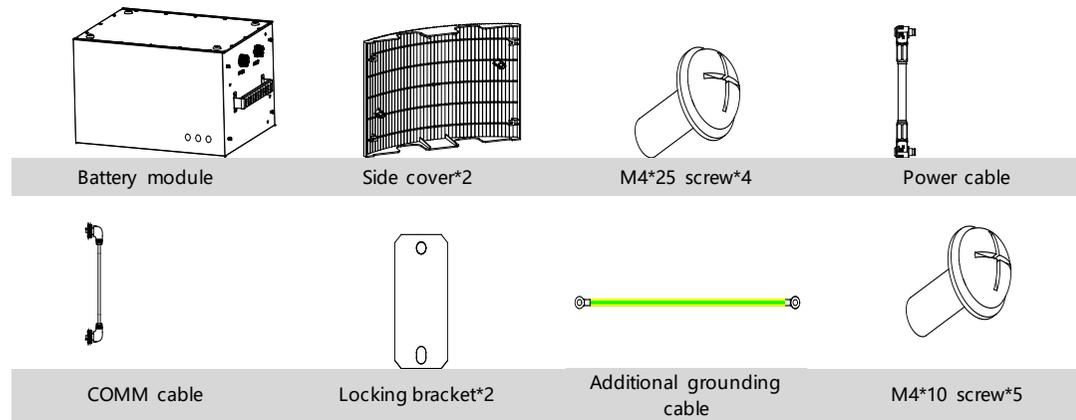
Locking bracket*2



M4*10 screw*1

The documents include the user manual and packaging list.

Battery Module Package



4.2 Installation Method and Position

4.2.1 Installation Position and Clearance

This device is cooled by natural convection and suggested an indoor installation or an installation under a sheltered place to prevent the battery from exposure to direct sunlight, rain and snow erosion.

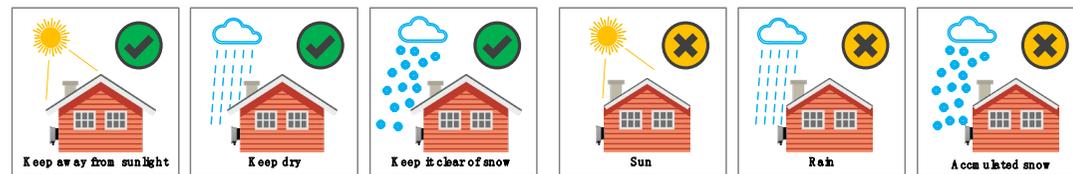


Figure 4.1
Installation location

Please reserve enough clearance around the battery to ensure a good air circulation at the installation

area. Because poor air ventilation will affect the working performance of internal electronic components and shorten the service life of the system.

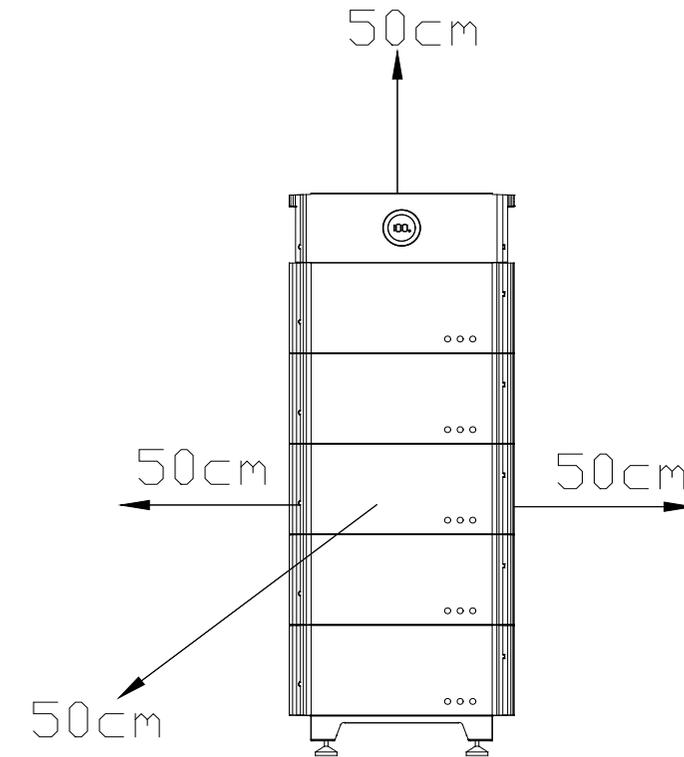
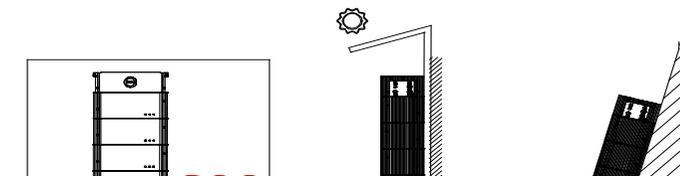


Figure 4.2
Installation clearance

4.2.2 Mounting Method



prevent the battery from soaking in water. The specific height is determined by the site environment.

4.3 Mounting Procedure

4.3.1 Installation Tools

Installation tools include but are not limited to the following recommended ones. Please use other auxiliary tools on site if necessary.

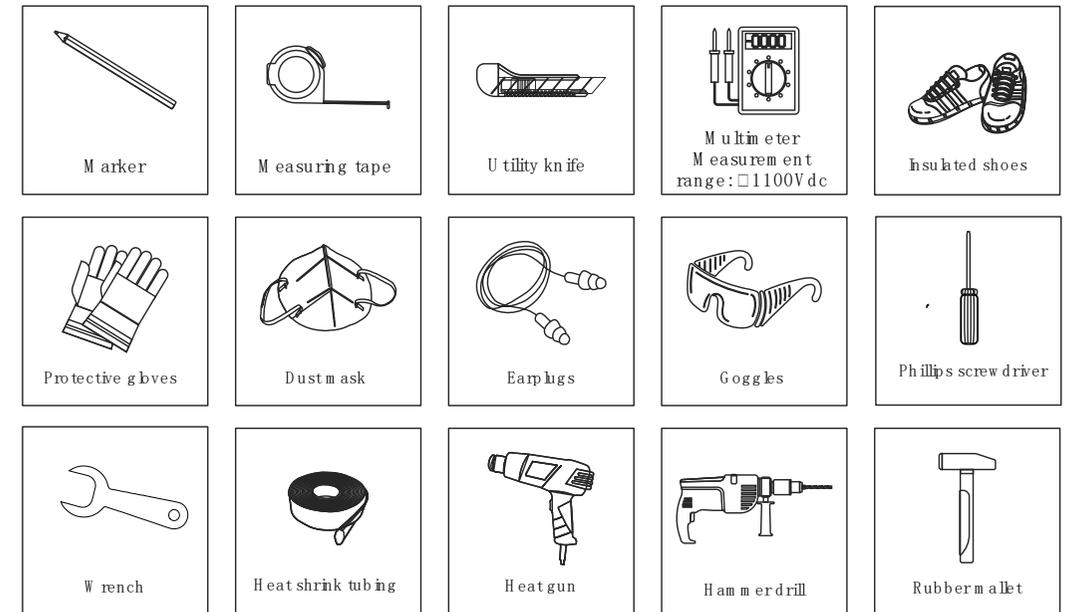


Figure 4.3
Mounting method

- ① The equipment employs natural convection cooling, and it can be installed indoor or outdoor.
- ② Mount vertically. Never install the battery tilted forwards, sideways, horizontally or upside down.
- ③ When mounting the battery, please consider the solidity of wall for battery, including accessories, make sure the wall has enough strength to hold the screws and bear the weight of products. Please ensure the mounting bracket mounted tightly.

Installation Environment Requirements

- The installation environment must be free of inflammable or explosive materials.
- Install the battery away from heat source.
- Do not install the battery at a place where the temperature changes extremely.
- Keep the battery away from children.

Note: When installing outdoors, the height of the battery from the ground should be considered to

4.3.2 Mounting Procedures

The battery employs either ground mounting or wall mounting and its position is determined by the drilled holes of bracket.

Ground Mounting

The ground should be flat and no inclination.

Step 1: Assemble the base. Adjust the height of foot cup, make sure the surface of base is horizontal.

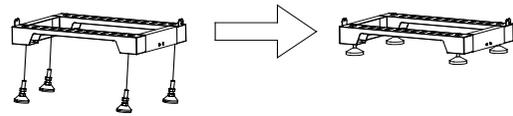


Figure 4.4
Assembling the base

Step 2: Place the base on the ground, make sure the edge of base is 27mm away from wall. Place the battery module on the base and secure it with screws (M4*10).

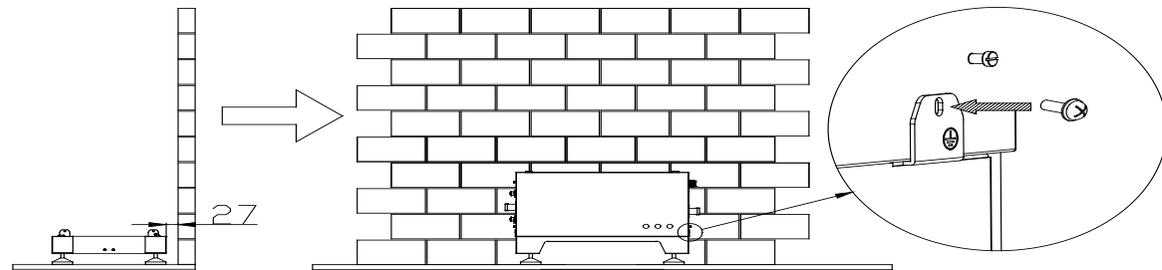


Figure 4.5
Securing the battery

Step 3: Stack the rest of the battery modules up and secure the battery modules with locking brackets by screws (M4*10)

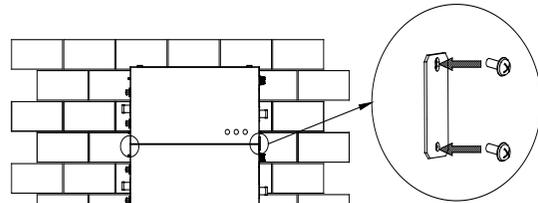


Figure 4.6
Securing battery modules
with locking brackets

Step 4: After the battery modules installation, mark the proper positions of battery control unit and drill holes (13mm in diameter, 65mm in depth) on those positions by using the battery control unit as a

template. Remove the rubber feet for the top battery module before installing battery control unit.

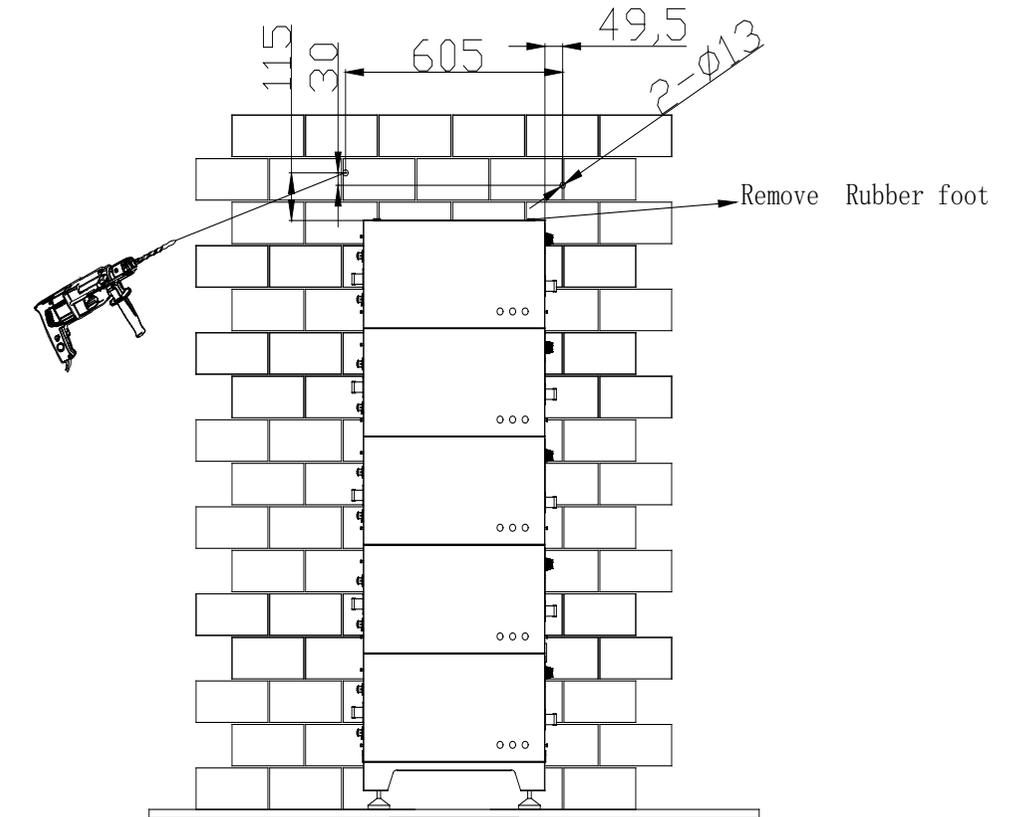


Figure 4.7
Drilling holes to install
battery control unit

Step 5: Use a rubber hammer to drive the screw fixing seat into the holes to fix the bracket, use the wrench

to tighten the screws (M10*80 screw) to secure the battery control unit. Secure the locking bracket and battery control unit with a screw (M6*12).

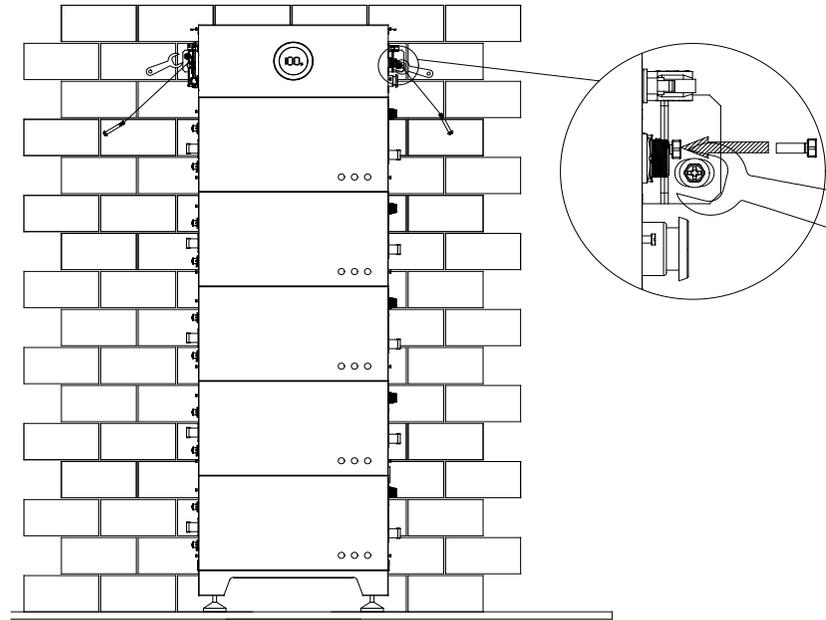


Figure 4.8
Installing battery control unit

Make sure that the wall is capable of mounting screws and supporting the weight of the battery pack before installation. For safety reason, solid wall is recommended for wall mounting, cavity wall and timber wall are not allowed to install the battery system.

Step 1: Assemble the bracket and secure it with screws

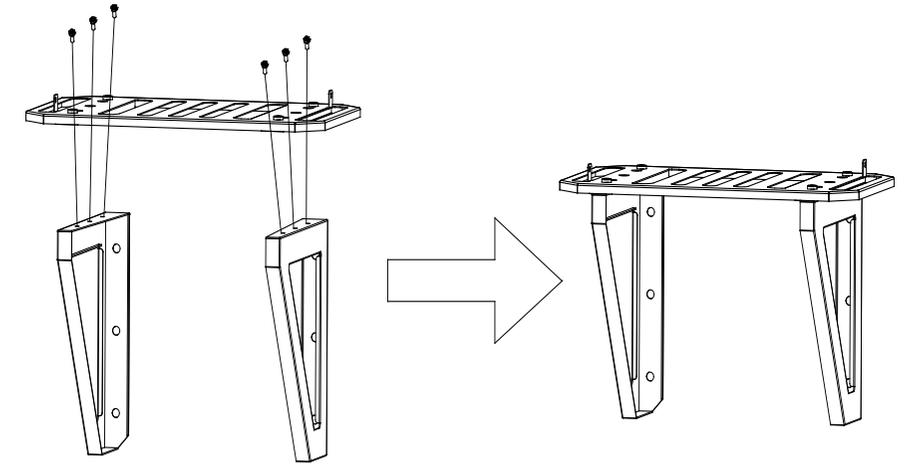


Figure 4.9
Assembling the bracket

Step 2: Mark the proper positions of mounting bracket and drill holes on those positions (13mm in diameter, 65mm in depth) by using the mounting bracket as a template, and then use a rubber hammer to drive the screw fixing seat into the holes to fix the bracket.

Note: It is recommended to leave no gap between the bracket and ground.

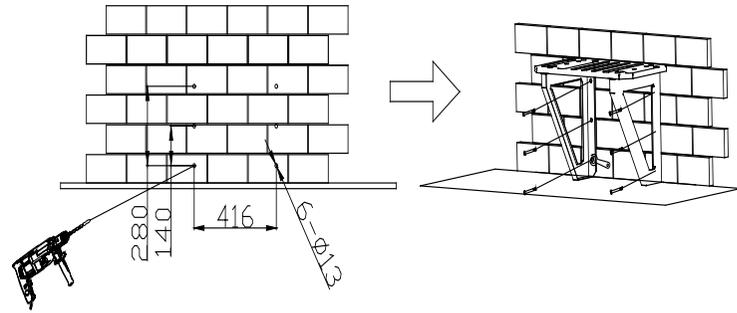


Figure 4.10
Drill holes' dimensions of
bracket

Step 3: Install the battery module on the bracket, make sure the battery module position fits with the position of rubber feet on bracket, and use a screw(M4*10) to secure it with locking brackets.

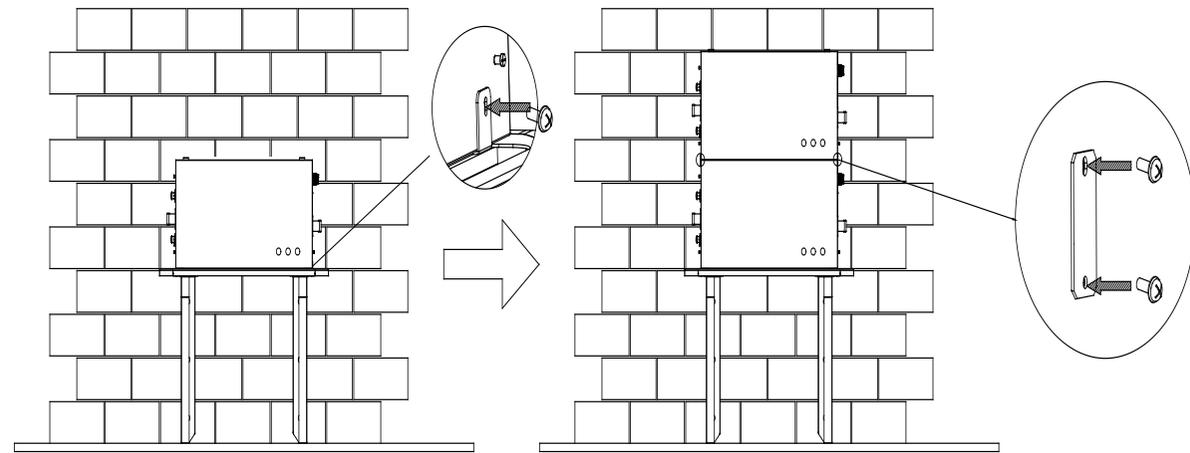


Figure 4.11
Install the locking bracket

Step 4: After the battery modules installation, mark the proper positions of mounting bracket and drill holes (13mm in diameter, 65mm in depth) on those positions by using the mounting bracket as a template. Remove the rubber feet for the top battery module before installing battery control unit.

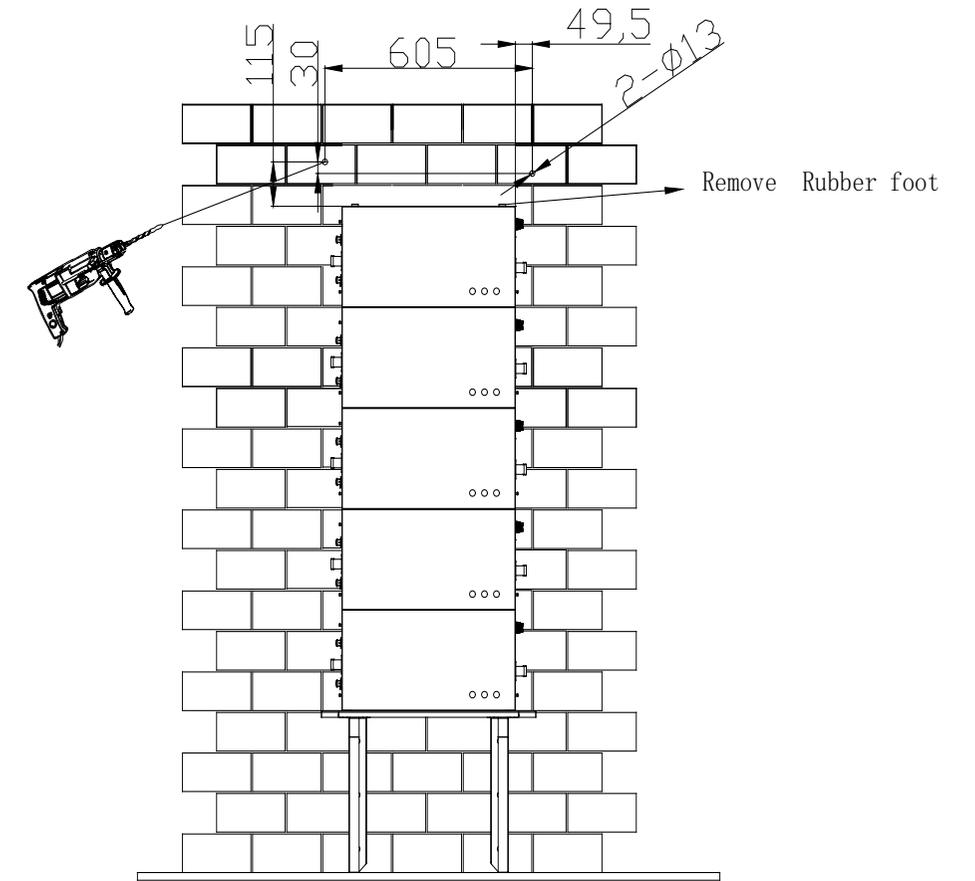


Figure 4.12
Drilling holes for installation of
battery control unit

Step 5: Use a rubber hammer to drive the screw fixing seat into the holes to fix the bracket, use the wrench to tighten the screws (M10*80 screw) to secure the battery control unit, secure the locking bracket and battery control unit with a screw (M6*12).

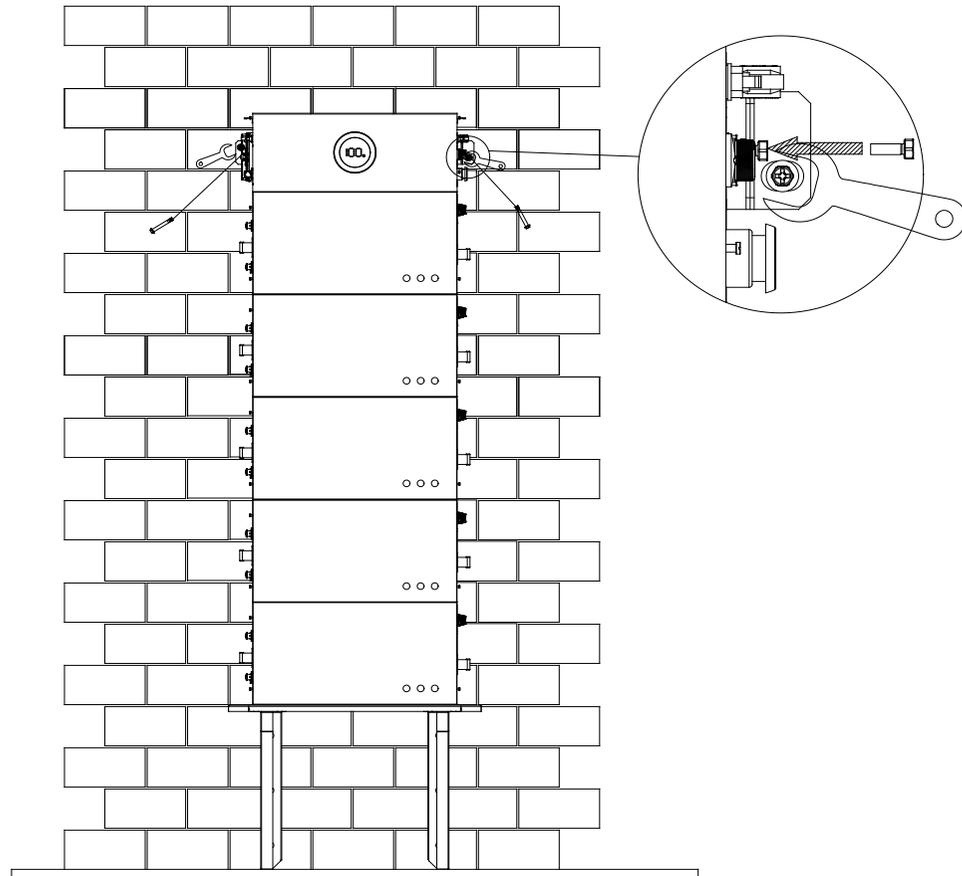
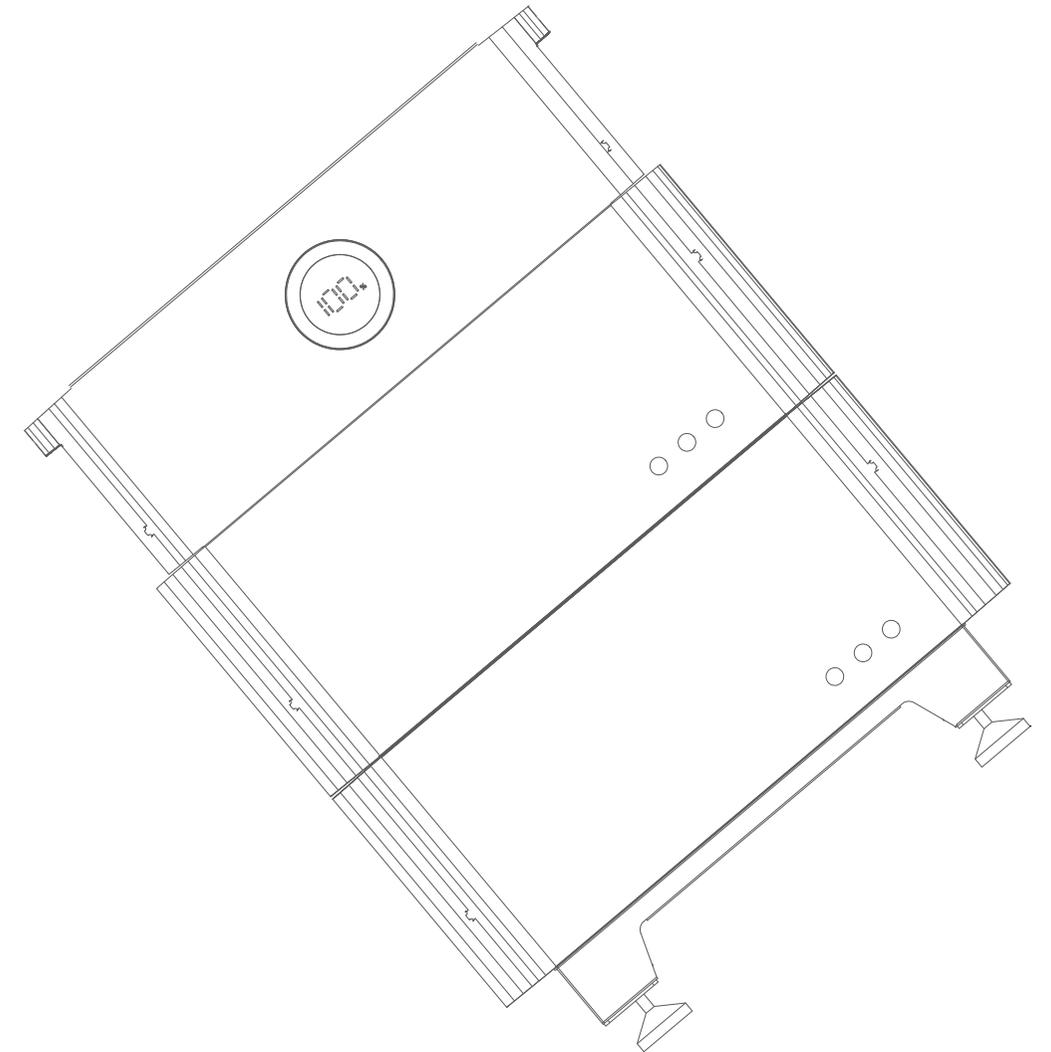


Figure 4.13
Installing battery control unit



5.1 Additional Grounding Cable

Electrical connection must only be operated by professional technicians. Before connection, necessary protective equipment must be employed by technicians, including insulating gloves, insulating shoes and safety helmet.

WARNING

· Connect this additional grounding cable before other electrical connection.

Note: The additional cable and OT/DT terminal should be prepared by user themselves.

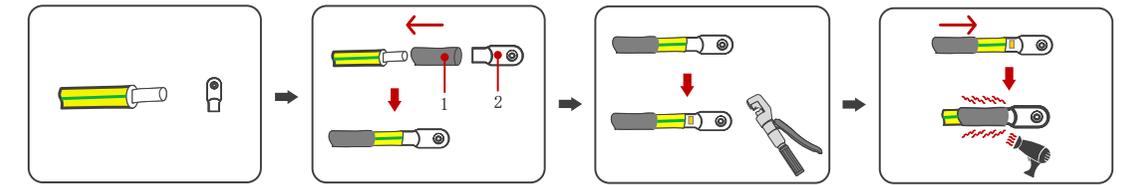


Figure 5.1
Preparing additional grounding cable

1. Heat shrink tubing 2. OT/DT terminal



5.

ELECTRICAL CONNECTION

Remove the screw of grounding terminal and secure the additional grounding cable by insert a screw into the screw hole in the OT/DT terminal. Connect the grounding cables as the following diagram.

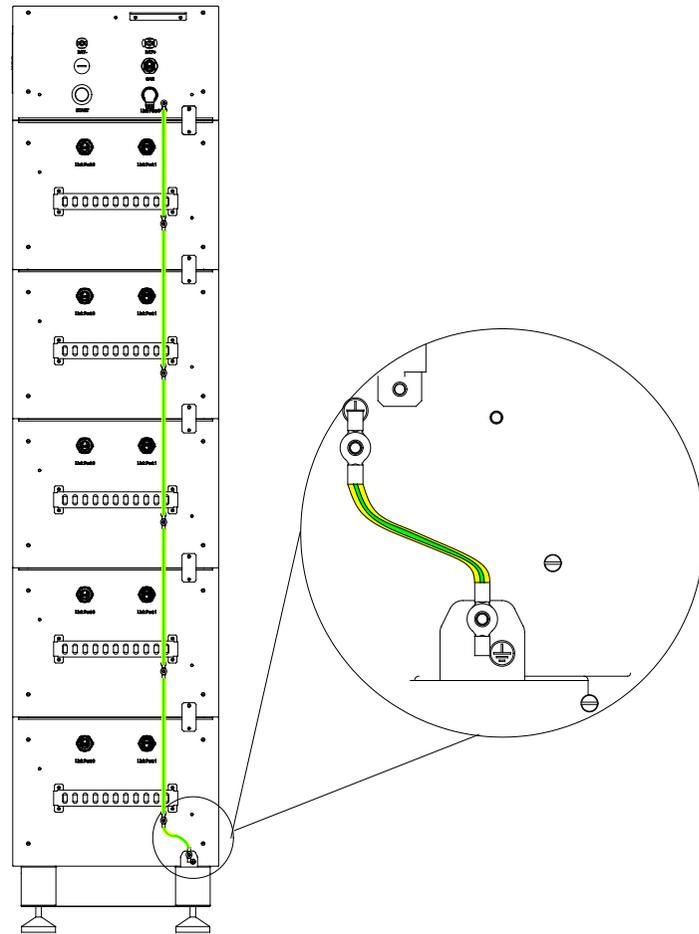


Figure 5.2
Connecting the additional
grounding cable

5.2 Connecting Battery COMM Cable

Step1: Connect link port 0 of battery control unit to link port 1 of battery 5 (the battery number can be varied, it should be depended on the number of battery modules in the system)
Step 2: Repeat step 1 to connect the rest of the battery modules
Step 3: Insert a RJ45 plug to link port 0 of battery 1, insert a RJ45 plug to CAN port of battery control unit
Note: If the RJ45 plug is not installed, a communication error will occur.

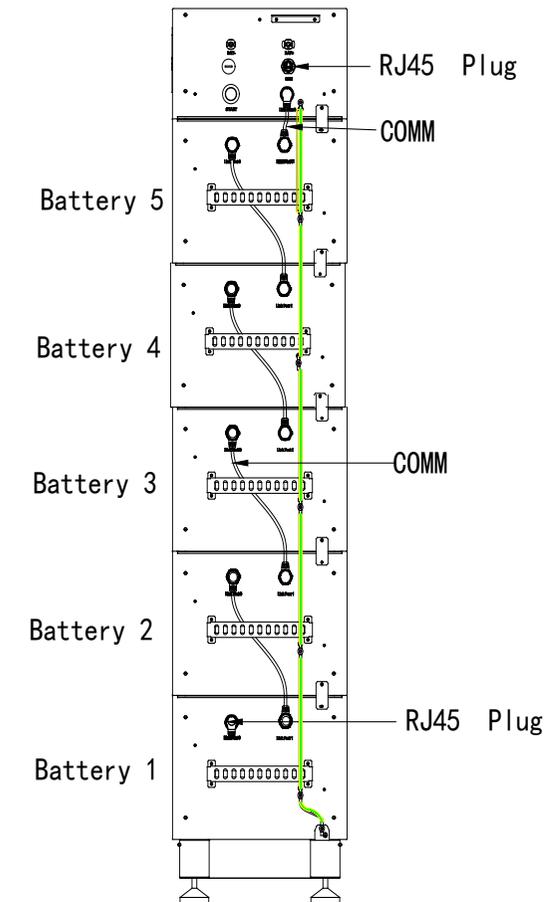


Figure 5.3
Connecting battery COMM cable

5.3 Connecting Battery Power Cable

WARNING

- Power off the battery system before connecting the power cable to avoid high voltage danger
- The electrical connection of high voltage battery systems must be operated by qualified technicians in accordance with local and national power grid standards and regulations.

Step 1: Connect the power cable from B- port of battery control unit to B- port of the battery 5 (the battery number can be varied, it should be depended on the number of battery modules in the system).

Step 2: Connect power cable from B+ port of battery 5 to B- port of battery 4.

Step 3: Repeat step 2 to connect the rest of the battery modules.

Step 4: Connect the B+ from battery control unit to B+ of battery 1.

Note: Please follow the following diagrams to connect cables.

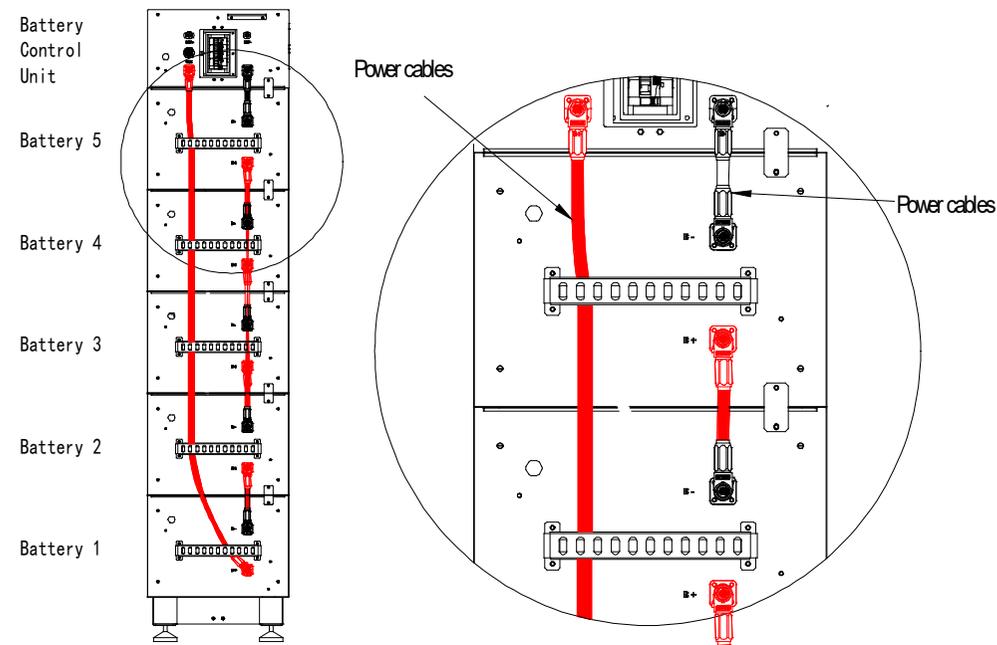


Figure 5.4
Connecting battery power cables

5.4 Connecting Battery to Inverter

Please follow the following diagram to connect battery and inverter.

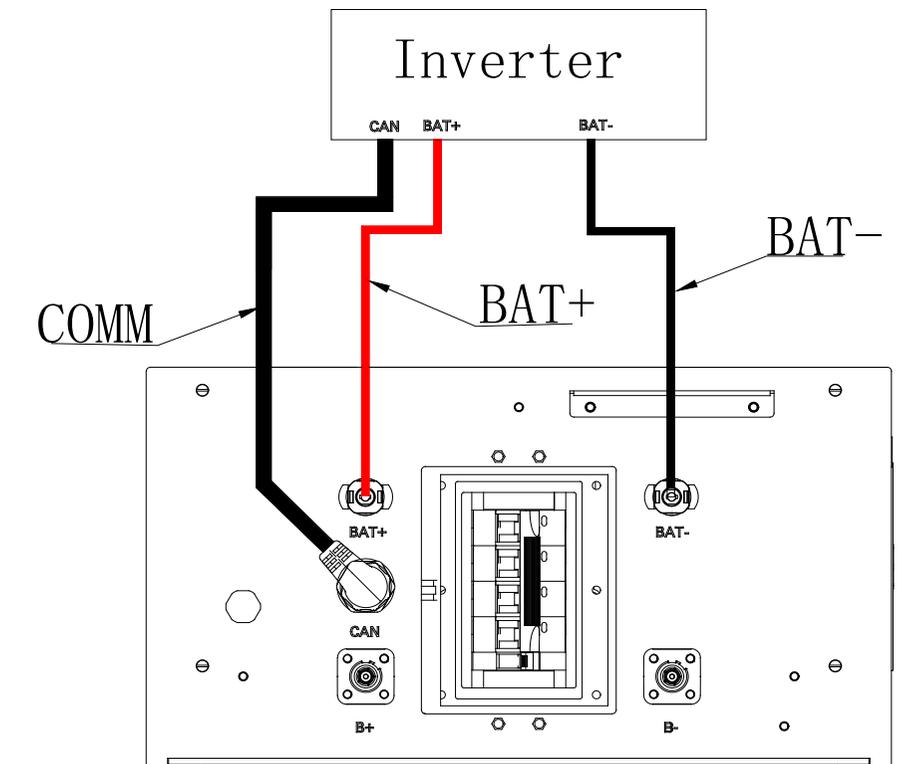


Figure 5.5
Connecting battery system to inverter

5.5 Communication Interface

- Note: 1) The communication cable is one end crimped, this crimped end is for battery side connection. The other end is for inverter side connection. Customer should crimp the other end of communication cable by themselves.
- 2) The pinout of RJ45 is detailed in Table 5.1 below.
- 3) Confirm that the DC switch is OFF during installation to avoid short circuit caused by wrong operation during battery wiring.
- 4) Please use the battery cable in original package.

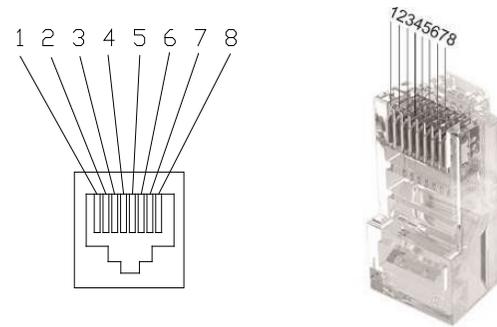


Figure 5.6
Pinout of RJ45

| | Color | Name |
|---|--------------|---------|
| 1 | White-orange | Blank |
| 2 | Orange | Blank |
| 3 | White-green | Blank |
| 4 | Blue | CAN-H |
| 5 | White-blue | CAN-L |
| 6 | Green | Blank |
| 7 | White-brown | RS485-A |
| 8 | Brown | RS485-B |

Table 5.1
Pinout of RJ45
Description

5.6 Installation of Side Covers

Install the side covers for battery control unit and battery module and secure it with screws (M4*25).

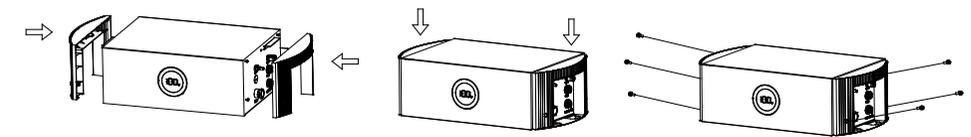


Figure 5.7
Installing side covers for
battery control unit

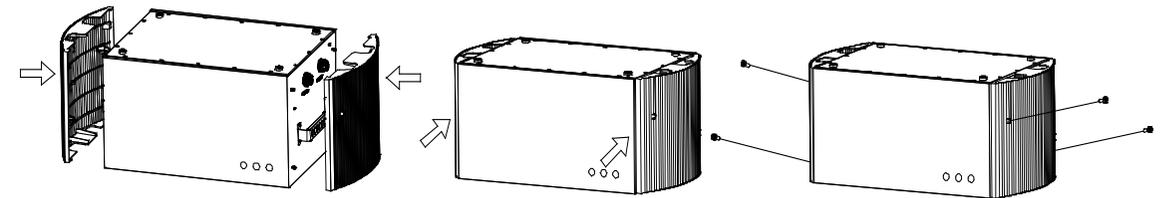


Figure 5.8
Installing side covers for
battery module

6.

COMMISSIONING



6.1 Start Up and Shut Down the Battery

6.1.1 Start Up

Step 1: Turn on the circuit breaker

Step 2: Press and hold the main switch for 2-3s, until the display is on

6.1.2 Shut Down

Step 1: Press and hold the main switch for 5s, until the display is off

Step 2: Turn off the circuit breaker

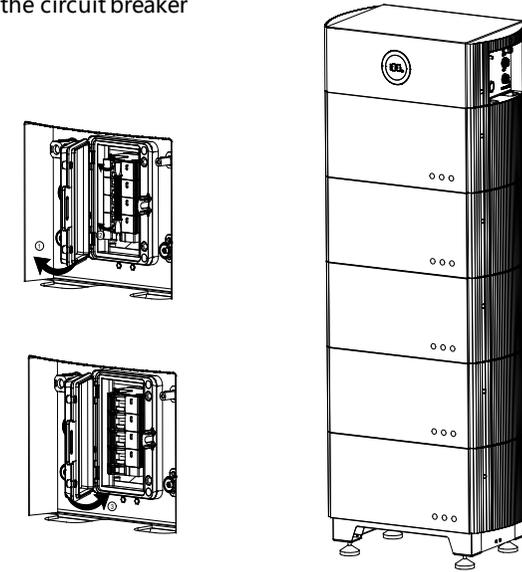


Figure 6.1
Circuit breaker of battery

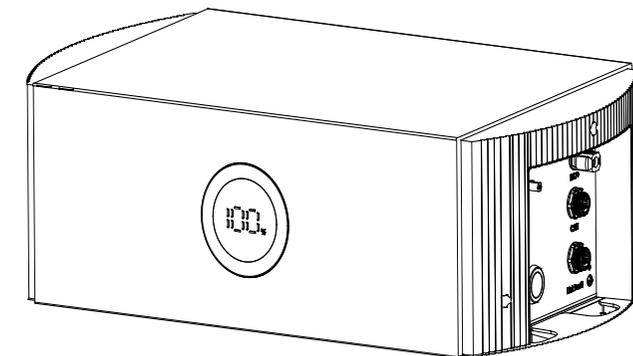


Figure 6.2
Main switch of battery

6.2 Introduction of Human-computer Interface

System commissioning

After the wiring is completed, please refer to the inverter manual for system commission and operation.

Note: Turn on the circuit breaker and main switch when using the B2 battery.

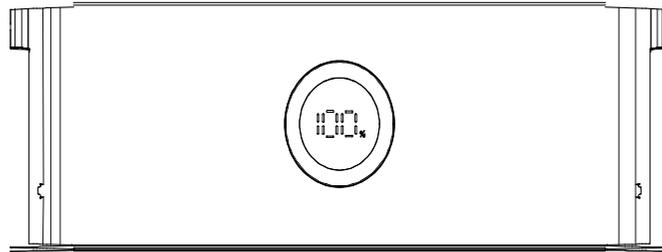


Figure 6.3
Human-computer interface

| Display | Status | Description |
|-------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------|
| Ring Light |  | Solid Green The battery is in normal state |
| | | Breathing Mode The battery is in the initialization or waiting state |
| |  | Solid Red An error occurs |
| | | Breathing Mode Software is upgrading in the battery |
| |  | OFF Power off |
| LED Panel 1 |  | SOC of the battery |

Note: One breathing cycle is 6 seconds

Table 6.1
Interface description

6.3 Commissioning

Please refer to inverter manual for eSolar APP download and system commissioning. Please select SAJ for battery brand.

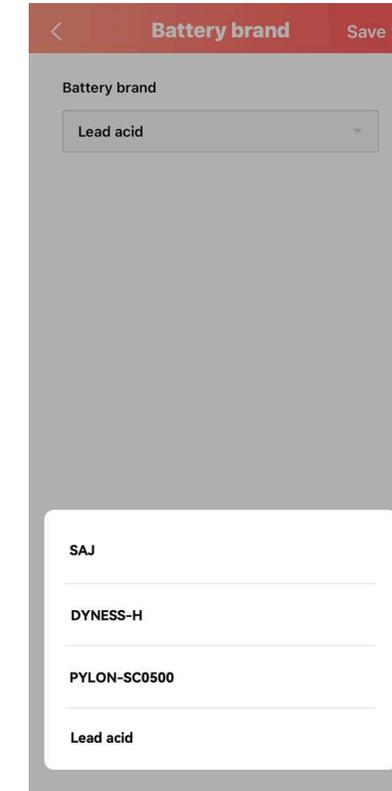


Figure 6.4
Selecting the battery brand interface

7.

BATTERY MAINTENANCE



7.1 Transportation

Lithium batteries are dangerous goods. Passed the test of UN38.3, this product meets the transportation requirements for dangerous goods for lithium batteries. After the installation of the battery on site, the original packaging (contains the lithium battery identification) should be kept. When the battery needs to be returned to the factory for repair, please pack the battery with the original packaging to reduce unnecessary trouble.

7.2 Storage

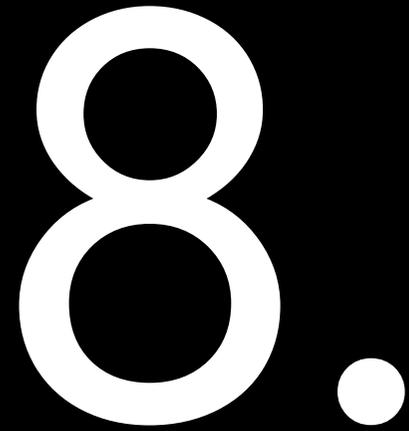
After purchasing the battery, please store it with following instructions:

- 1) Please store it in a dry and ventilated environment, keep it away from heat sources;
- 2) Please keep it in an environment with storage temperature as $-20^{\circ}\text{C} \sim 40^{\circ}\text{C}$, humidity $<85\%$ RH (applicable to storage months <3);
- 3) For long-term storage ($3 < \text{months} < 6$), please put it in an environment with a temperature of -20°C to 25°C and a humidity of $<85\%$ RH;
- 4) The battery should be stored in accordance with the storage requirements mentioned above, and the battery should be installed within 6 months since delivered from the factory and used with compatible inverters;

NOTICE

- The battery remains 50% power when it is sent from the factory.
- The longer the battery is stored, lower the SOC. When the battery remaining voltage fails to reach the startup voltage requirement, the battery may be damaged.
- Judgment condition: Close the battery breaker switch and press the main switch. At this time, if the LED light is solid green, it is running normal. If the LED light is red or off, the battery is in fault.

The battery cannot be disposed of as household refuse. When the service life of the battery reaches to the limit, it is not required to return it to the dealer or SAJ, but it must be recycled to the special waste lithium battery recycling station in the area.



TROUBLESHOOTING & WARRANTY



Troubleshooting

| Code | Error Name | Common Cause | Remedy |
|------|-----------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 97 | BMS internal communication error | <ol style="list-style-type: none"> 1. Communication error between battery control unit and battery module 2. Did not install RJ45 plug, therefore battery control unit counted the number of battery modules connected mistakenly | <ol style="list-style-type: none"> 1. Check if communication cable is connected properly 2. Check if RJ45 plug is installed |
| 98 | Battery module sequence error | <ol style="list-style-type: none"> 1. Cable connection is wrong 2. Did not install RJ45 plug 3. Communication cable connection is wrong | <ol style="list-style-type: none"> 1. Connect the cable correctly 2. Check if the RJ45 plug is installed 3. Check if the communication cable is working |
| 99 | Discharge overcurrent protection | Discharging current exceeds the set limit | Wait until the error is clear or restart |
| 100 | Charge overcurrent protection | Charging current exceeds the set limit | Wait until the error is clear or restart |
| 101 | Total voltage low protection | Total voltage is lower than the set limit | Force charging the battery |
| 102 | Total voltage high protection | Total voltage is higher than the set limit | Wait until the error is clear or restart |
| 103 | Single battery module voltage low protection | Single battery module voltage is lower than the set limit | Force charging the battery |
| 104 | Single battery module voltage high protection | Single battery module voltage is higher than the set limit | Wait until the error is clear or restart |
| 105 | BMS hardware error | <ol style="list-style-type: none"> 1. Single battery module voltage sensor error 2. Temperature sensor error 3. Current sensor error | <ol style="list-style-type: none"> 1. Check if battery temperature and voltage sensor cable is in poor contact 2. Check if current sensor cable is in poor contact 3. Replace BMS |

| Code | Error Name | Common Cause | Remedy |
|------|-----------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------|
| 106 | Charging temperature low protection | Battery charging at <0°C | Wait until battery temperature increased and the error is clear |
| 107 | Charging temperature high protection | Battery temperature too high | Wait until battery temperature decreased and the error is clear |
| 108 | Discharging temperature low protection | Battery temperature too low, disconnect relay to stop discharging | Wait until battery temperature increased and the error is clear |
| 109 | Discharging temperature high protection | Battery temperature too high | Wait until battery temperature decreased and the error is clear |
| 110 | Relay error | 1. Cathode or anode relay is adhesive 2. Cathode or anode relay is unable to close | Replace relay |
| 111 | Pre-charge error | 1. Pre-charge relay damaged 2. Pre-charge resistor open-circuit 3. BMS damaged | 1. Replace pre-charge relay 2. Replace pre-charge resistor 3. Replace BMS |
| 112 | Insulation error | Battery module has electricity leakage | Contact battery supplier |
| 113 | BMS supplier incompatibility | BMS of battery module and battery control unit are incompatible | Check if the model of battery module and battery control unit are compatible |
| 114 | Battery cell supplier impartibility | Supplier of battery module and battery cell are incompatible | Check if the model of battery module is correct |
| 115 | Battery cell incompatibility | Battery cells are incompatible | Check if the model of battery module is correct |
| 116 | Voltage inconsistency | Battery module voltage are inconsistent | Check if the model of battery module is correct |
| 117 | Circuit breaker is open | 1. Circuit breaker is open 2. Circuit breaker auxiliary contact error | Replace circuit breaker |

| Code | Error Name | Common Cause | Remedy |
|------|------------------------------------|-----------------------------------------------------|-----------------------------------------------------------------------|
| 118 | Temperature difference is too wide | 1. Temperature sensor error 2. Battery life span | 1. Check if temperature sensor cable is in poor contact |
| 119 | Voltage difference is too wide | 1. Sensor cable is loose 2. Battery life span | 1. Check if voltage sensor cable is in poor contact 2. Replace BMS |
| 120 | Voltage difference is too wide | 1. Sensor cable is loose | 1. Check if voltage sensor cable is in poor contact 2. Replace BMS |
| 121 | BMS over temperature protect | 1. Ambient temperature is high 2. Overload | 1. Check if ambient temperature is high 2. Check if overloaded |
| 122 | Short circuit protect | P+ and P- short circuit | Check if the cable connected correctly |

Warranty

Please go to SAJ website for warranty conditions and terms
<https://www.saj-electric.com/>

